

120°C/248°F

Short term (minutes, hours)

• Excess UV ink piling should be avoided. Soft UV ink is

recommended. Don't over cure the ink.

**NOTICE:** 

- Storage condition: Store in original packaging, avoid direct sunlight, temperature 10°C to 35°C, relative humidity 20% to 70%
- Shelf life: 12 months under normal storage conditions. Unfinished material should be re-sealed, and used within one month.